

5141617



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5033-1
Job Sheet 186212



Part No: D5033-1

Job Qty: 192 sf

Part Name: Rigid Polyurethane Foam



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/18

Job Tracking No:

Due Date: 11/27/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing - SF	192 sf	11/27/18	11/27/18	0.00	0.00	Purchasing		AT 18/01/23
110	Packaging	192 pcs	11/27/18	11/27/18	0.00	0.00	Packaging2		AL 19/02/23
120	QC	192 pcs	11/27/18	11/27/18	0.00	0.00	QC6		21 61
130	Packaging	192 pcs	11/27/18	11/27/18	0.00	0.00	Packaging3-2		21 61
140	QC21-SA SF	192 sf	11/27/18	11/27/18	0.00	0.00	QC21		21 61

Part Op 100 - Issue P/O: 51706 Vendor: ACP COMPOSITES Vendor Part#: LP-06D 1/8"
Descriptions: 110 - Ensure material release note is attached
130 - LOCATION: MAT020

DAS
13
9-09

NOV 16 2018

X1925F

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LP-FC125-FG1-9	Fiberglass 1 Ply/Foam Panel 125"x48"x96" D5033-1	192 sf (1 ea)	100-Purchasing - SF	5141616

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing - SF	LP-FC125-FG1-9	192	0	0

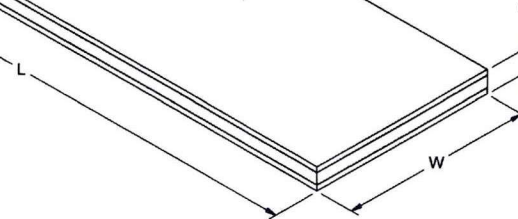
Part Specifications

Specifications could not be found.

Plex 11/16/18 10:52 AM dart.lavoie.chantal

SPECIFICATION CONTROL DRAWING

AX-3110 FIBERGLASS 1 PLY LAYER
FR3706 POLYURETHANE FOAM
AX-3110 FIBERGLASS 1 PLY LAYER



D5033-X



DART PART NUMBER	DESCRIPTION	POSSIBLE VENDOR	VENDOR PART NUMBER	MATERIAL	W	L	T	WEIGHT (lbs)
D5033-1	RIGID POLYURETHANE FOAM	ACP COMPOSITES	LP-FC125-FG1-9	PER FIGURE	48	96	0.125	1.97

NOTES:

- 1) MATERIAL: PER FIGURE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5033-X" & DART B/N PER DART QSI 044 6.1
- 7) WEIGHT: SEE TABLE

RELEASED

2015 JAN 26
ECN 14-634

B	LP-FC125-FG1-9 WAS LP-08D 1/8" (ZN B5-1)	RF	14.11.28
A	NEW ISSUE	RF	13.12.09
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	JLM	D5033	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	FOAM CORE	NTS
DATE	14.11.28	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

APPROVED



Tel (613) 632-5200

PO No: PO041706
PO Date: 11/13/18
Due Date: 11/27/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lavoie, ChantalPhone:
clavoie@dartaero.com
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments: order no. 92990

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Grand Total: \$4,625.83



ACP Composites, Inc
78 Lindbergh Ave.
Livermore CA 94551
United States
(925) 443-5900
www.acpcomposites.com

Packing Slip # 17868

Order #
Order Date

92990
11/15/2018

PO #
Ship Date
Freight Billing
Ship Via
Tracking #

PO041706
12/13/2018
Ship Collect
See Ship Instructions
TBD-FrowardAir

Ship To

Chantal Lavoie
Dart Aerospace Ltd.
1270 Aberdeen
Hawkesbury ON K6A 1K7
Canada

1	SP-FC125-FG1-9	.125" x 48" x 96" 6PCF Foam Core, 1 Ply Fiberglass Panel .141" +/- 15% Thickness Tolerance +/- .125" L/W Tolerance Freight Shipping Required	Ea	6	6	CNC-Rack-2(6)
	*ADDHAN-C	Additional Handling Required	Ea	1	1	
	*LEAD-TIME	Lead-Time: Line #1 4-6 weeks				
	*LEAD-TIME	Lead-Time: Line #2 1-2 weeks				
	*COMMENTS	Ship Collect : Ship Collect : Contact Chantal Lavoie for Freight pickup notice W/ weight and dimensions (613) 632-9577				

TERMS: Buyer agrees to pay for products and all applicable taxes and fees according to Seller's payment terms. Interest is 1.5% per month on overdue accounts. If collection is necessary, buyer agrees to pay all costs and fees.

LIABILITY: ACP Composites assumes no liability in connection with the use of the products nor shall we be liable for any loss, damage, or expenses of any kind as a result of their use.

RETURNS/DAMAGE: Shipping damage or quantity/product discrepancies must be reported to ACP within 5 business days of receipt of order. Returns are acceptable within 30 days of invoice date with a Return Materials Authorization (RMA) if: (i) it is in new condition, suitable for resale and with all its original parts and (ii) it has not been used, installed, modified, rebuilt, reconditioned, repaired, altered or damaged, and may be subject to a 15% restocking charge. Custom orders, sale items or materials cut to length are non-refundable and non-returnable. RMA's expire 30 days after date of issuance.

EXPORT REGULATIONS: These commodities, technology, or software were exported from the U.S. in accordance with the Export Administration Regulations and are subject to U.S. export laws and regulations including, but not limited to, ITAR and EAR Regulations. Export, re-export or diversion contrary to U.S. law is prohibited.

View ACP Composites full Terms & Conditions at <https://store.acpsales.com/pages/30/terms-conditions>



92990



Aerospace Composite Products
78 Lindbergh Ave
Livermore, CA 94550
P. 925-443-5900
F. 925-443-5901
www.acpsales.com

Certificate of Conformance

QP-22-02F

Revision: A

Date: June 24, 2013.

CERTIFICATE OF CONFORMANCE

Customer: DART AEROSPACE LTD.

Purchase Order Number: PO041706

Part #: LP-FC125-FG1-9

Description: FG 1PLY / FOAM 48"96

Quantity Shipped: 6 EA.

Ship Date: 12/14/2018

It is hereby certified that all the materials and parts on this shipment as called for in the above purchase order, placed by DART AEROSPACE LTD. have been inspected and are in conformance with the requirements, specifications and/or drawings listed on the above purchase order. Objective evidence to support this certification will be made available for review upon request.

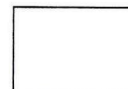
If you have any questions, please contact us at (925) 443-5900

Justin Sparr

President

ACP

Authorized Signature



QA ACCEPTANCE STAMP

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: D5033-1
 DATE: 19/01/03

PO / BATCH NO.: P0041706/S141616

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 192sf
 QUANTITY INSPECTED: 192sf
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.125"
 THICKNESS RECEIVED: 0.125"
 SHEET SIZE ORDERED: 4'x8'
 SHEET SIZE RECEIVED: 4'x8'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<u>N</u>	
CORRECT FINISH	<u>Y</u>	N	
CORROSION	Y	<u>N</u>	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL PER M-DRAWING	<u>Y</u>	N	<u>LP-FC025-F01-9</u>
CORRECT THICKNESS	<u>Y</u>	N	
PHOTO REQUIRED	Y	<u>N</u>	
CORRECT REF # TO LINK CERT	<u>Y</u>	N	<u>P0041706</u>
CORRECT MATERIAL IDENTIFICATION	<u>Y</u>	N	
CORRECT M# ON THE MATERIAL	<u>Y</u>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 61</u> DATE: <u>19/01/03</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in